变速箱零件磨削用高速陶瓷 CBN 砂轮 Vitrified Bond CBN Grinding Wheels for Gearbox Parts

主要特点

磨削效率高/磨削工件精度高,表面质量好/使用金刚石滚轮修整,易于修整。

Main features

High grinding efficiency/High precision and good surface quality/Easy to dress with an electroplated dressing roller

应用领域

变速箱齿轮轴轴颈、齿轮外圆的高速高效磨削。

齿轮轴、齿轮内孔及端面的高效磨削。

CVT 变速箱带轮轴轴颈、带轮锥面、带轮内外滚珠槽的高效磨削。

Application

Mainly used for the precise grinding of the gearshaft and gear.

The Efficient grinding of gear shaft, gear inner hole and end face.

The Efficient grinding of belt wheel and wheel shaft for vehicle CVT automatic transmission

适用磨削材料

20Cr、20CrMnTi、40Cr、42CrMo 等。

Applied material

20Cr, 20CrMnTi, 40Cr, 42CrMo etc.





