

汽车零部件磨削用磨盘

Grinding Discs for Auto Parts

主要特点:

rpm \leq 120 低速研磨用磨盘, 磨盘平面度 \leq 0.02mm/1000mm。

针对性开发磨盘配方, 设计圆片、马赛克等不同盘面结构, 满足不同材料的磨削要求。

磨盘直径范围 ϕ 534mm ~ ϕ 1200mm, 规格可订制。

工件加工精度高: 平行度、平面度 \leq 0.003mm; 表面质量好。

配套 STAHLI、PETER-WOLTERS、AM、Melchiorre 和新乡日升、新乡斯凯夫等机床, 在国内外企业成熟应用。

Main features:

Grinding disc rpm \leq 120, disc flatness \leq 0.02mm/1000mm.

Various of formula and brick shape, meet different requirements.

Grinding disc diameter: 534-1200mm, specifications can be customized.

Work piece flatness tolerance \leq 0.003mm, good surface quality.

Suitable for various of grinder machines, such as STAHLI,

PETER-WOLTERS, AM and so on.

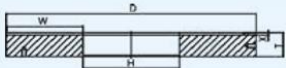
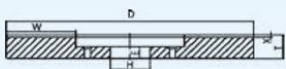


应用领域: 主要用于汽车转向泵 (叶片、定子、转子等)、汽车轴承和汽车变速齿轮箱等零部件的双端面精密磨削。

Application: Double side grinding of auto steering pump(vane,stator,totor),bearing,speed change gear box.

加工材质: 工件材质包括铁基粉末冶金、铸铁 (灰铸铁、FC-250、镍铬钼合金铸铁等)、淬火轴承钢和高速钢、45 钢及局部淬火件、铝件等。

Work piece material: Powder metallurgy alloy,bearing steel,HSS and cast iron(gray cast iron,FC-250,NiCrMo alloy).

形状代号 Model	剖面简图 Profile Sketches	常用规格 Common Specs	
1A2T		书写格式 (format):1A2T D×T×H×W×X	
		D	200-1200
		T	25-72
		H	25-496
		w	35-326
		x	3-7
6A2B		D	200-1200
		T	25-72
		H	25-496
		w	35-326
		x	3-7

注 : 除以上所有规格型号外 , 可以根据用户要求来设计和制造各种其它规格的砂轮。

Note: We can design and produce grinding wheels of other specifications according to the customers' requirement.